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(54) Teat-dip anti-mastitis compositions containing anionic surfactants

(57) A teat-dip composition for controlling mastitis in cows comprises an anionic surfactant of the formula (I):



which is an organic sulfonate, sulfonic acid, phosphonate or phosphate in an aqueous medium maintained in a pH range of 2.0 to 5.0 (preferably 2.1 to 4.0), in which formula,

R is an alkyl or alkyl-aryl radical;

A is sulfur or phosphorus;

M⁺ is a physiologically acceptable cation; and
x is 3 or 4.

SPECIFICATION

Control of mastitis and compositions therefor

- 5 Milking of cows on a large scale is almost entirely done with a milking machine. The milking machine draws the milk from the cow's udder by pulsating vacuum, e.g., by attaching a teat cup connected to a vacuum pump and pulsating the vacuum to alternately allow the milk to fill and drain from the area of the udder and teat to simulate hand milking of the cow. The tendency is to minimize the milking time by using high vacuum which can cause irritation or damage to the teat and udder.
- 10 The damage to tissue caused by the milking machine followed by exposure of the damaged tissue to certain microorganisms can result in an infection known as mastitis. Control of mastitis is of great economic importance to dairy farmers because an infected cow's contaminated milk cannot be marketed. The udder and teats of an infected cow can be treated with an antibiotic to inhibit the growth of mastitis once it has begun. However, the milk from such cows cannot be sold until the antibiotic is absent from the milk (usually about 3-5 days after the last treatment).

- According to experts, prevention of mastitis by the dipping of teats in an antimicrobial (biostatic or biocidal) solution after milking is one of the most effective procedures that a dairy farmer can follow. An essential function of a teat dip is to prevent mastitis by killing or controlling infectious microorganisms. The teat dip product desirably has a wide spectrum of antibacterial activity (i.e., it can kill or inhibit the growth of a wide variety of mastitis-causing microorganisms), and has emollient properties to prevent irritation of the skin on which it is applied.

- A number of teat dip products or mastitis control agents are available to dairy farmers which have varying degrees of effectiveness. These products or agents have in common an antimicrobial agent which is an active ingredient (usually the principal active ingredient) of the treatment solution.

- The following references are believed to be illustrative of published scientific and patent literature regarding teat dips:

- British Patent No. 1,144,637 (Kilco Chemicals Ltd.), published March 5, 1969
U.S. Patent No. 3,993,777, issued November 23, 1976

- U.S. Patent No. 4,025,628, issued May 24, 1977
"Modern Teat Dips", appearing in *The Veterinary Record*, Vol. 93 (No. 133), December 15, 1973
Philpot *et al.*, *J. Dairy Science*, 58(a):209

- As will be apparent from these references, numerous antimicrobial agents have been investigated, including iodophors, PVP-iodine (a particular iodophor), hypochlorites, chlorine dioxide, chlorinated isocyanurates (chlorinated -S-triazene-trione), bromine, hydroxyquinone, ammonium chloride, chlorhexidine, hexachlorophene, diaphene, cetyl pyridinium chloride, and the quaternary ammonium germicides disclosed in the aforementioned U.S. Patent 3,993,777. Of the topically applied antimicrobial agents (i.e., those agents applied

directly to the skin) which have been investigated for control of bovine mastitis, iodophors, quaternary ammonium compounds, and chlorine-releasing agents (particularly sodium hypochlorite and, more recently, chlorinated isocyanurates) appear to have gained the widest acceptance among dairy farmers, despite the fact that some of the chlorine-releasing sanitizers (e.g., 4% aqueous NaOCl) can have irritating effects upon cow teats (the irritation can be mitigated with emollients but may still occur). Further, at this stage of commercial development of the iodophors, there is some concern on the part of researchers who believe that this antimicrobial agent may be capable of contaminating the milk.

- Teat dips of the instant invention are iodine-free.

It is known in the art that linear alkylbenzene sulfonates, or linear alkylbenzene sulfonic acids (hereafter sometimes collectively referred to as "LAS") are moderately effective bactericides, particularly in mildly acidic media. However, the art teaches that linear alkylbenzene sulfonic acids are generally more active against gram positive organisms such as *Staphylococcus aureus* than against gram negative organisms, particularly at "skin" pH, i.e., greater than 5.0. These microorganisms may have as their origin, water, soil, improperly cleaned utensils, manure, infected cows, human hands, etc. For the most part, gram positive organisms such as *Staphylococcus aureus* originate in mammals (including humans), while many gram negative organisms are found in the faeces of animals as well as humans. "Gram positive" and "gram negative" are designations of bacteria which are well-known to one skilled in the art.

- In the control of bovine mastitis, rapid killing of bacteria is essential, since prolonged treatment (e.g. more than 15 minutes or even more than a minute) with the teat dip is normally impractical. Bactericidal tests of teat dip formulas are most informative when they are conducted with a view towards measuring their short-term kill. As discussed below, the method and composition of the present invention do provide this desirable rapid kill.

- It has now been discovered that the antimicrobial activity (e.g., biostatic and biocidal activity) against both gram positive and gram negative microorganisms (e.g., mastitis) of an aqueous anionic surfactant is significantly increased when the aqueous mixture has therein a pH-maintaining agent (e.g., a buffer) which maintains the pH of the solution on the relatively acidic side, e.g., in the range of 2.0 to 5.0. The anionic surfactants of the present invention have the structure (I):



wherein R is an essentially organic, typically aromatic or aliphatic radical (including alkyl-aryl radicals),

- A is selected from the group consisting of sulfur and phosphorus, x is 3 or 4, and M is a topically acceptable cation such as a proton, an alkali metal cation, ammonium, or organic ammonium (e.g., triethanolammonium), an alkali metal cation or a proton or mixtures thereof being preferred. The pre-

ferred aromatic or aliphatic radicals (the "R" in the formula I) are the linear alkyls and linear alkyl-aryls with A being sulfur, $x = 3$, and M being Na^+ . One of ordinary skill in this art will recognize the $-\text{AO}_x\text{M}^+$ structure as that characteristic of sulfonic acids, sulfonates, phosphonic acids or phosphonates. This structure necessarily includes linkages of the kind: $\text{R}-\text{O}-\text{A}$ or $\text{R}-\text{A}$. An aqueous solution of these materials maintained at a pH preferably in the range of 2.1 to 4.0, and most preferably 2.5 to 3.5, has been found to have optimum antimicrobial activity (and hence optimum mastitis inhibition) with tolerable, little or no irritation of the skin.

Accordingly, this invention contemplates a topically applied composition for the killing of mastitis which comprises an aqueous anionic surfactant of structure (I), as above, maintained at a pH in the range of 2.0 to 5.0, preferably in the range of 2.1 to 4.0 and most preferably in the range of 2.5 to 3.5. "Killing" as the term is used herein is meant to include actual killing as well as inhibition or abatement of microorganism growth. Topical application of the test dip is preferred, and conventional test dip ingredients can be such as emollients and water thickeners or thixotropes. Such conventional ingredients are added to impart desirable handling characteristics thereto.

Topical mastitis-treating compositions of this invention, according to available test results, have excellent bactericidal properties against gram negative organisms such as *Pseudomonas aeruginosa*, *Escherichia coli* (E. coli), *Enterobacter aerogenes*, *Klebsiella pneumoniae*, and appear to provide relatively quick bactericidal action, e.g., an effective kill in 15 to 30 seconds. Furthermore, maintenance of compositions in the preferred and most preferred pH ranges appears to provide especially good bactericidal activity against gram negative organisms while not excessively irritating the bovine teat.

As noted previously, compositions of this invention are typically "teat dips" and will be described as such, though, of course, other methods of topical application besides teat-dipping may be used, if equally effective in killing bacteria. The anionic surfactants, buffers, emollients, and thickeners of a typical test dip will now be described in detail.

Anionic Surfactants

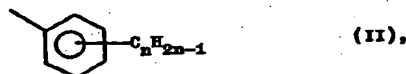
Anionic surfactants useful in the present invention have maximum biocidal activity and/or biostatis against mastitis-causing organisms at a pH in the range of 2.0 to 5.0 (preferably about 2.1 to 4.0 and most preferably in the range of 2.5 to 3.5). Hence, these surfactants are generally present in the present compositions in the ionized form, preferably to the extent of 0.5% to 10% by weight.

Anionic surfactants for use in the practice of the present invention have the formula (I):



wherein R is essentially organic, typically an aromatic or aliphatic radical (including alkyl-aryl radicals), A is sulfur or phosphorus, x is 3 or 4, and M is a topically acceptable cation (or cations) such as proton, an alkali metal cation, ammonium or organic

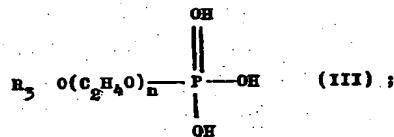
ammonium (e.g., triethanolammonium), an alkali metal cation or a proton being preferred. "Essentially organic" as the term is used herein means primarily hydrocarbon in nature. "Topically acceptable cation" as the term is used herein means non-toxic cation or cation which is acceptable for the topical application intended. R may be two monovalent organic moieties, R_1 and R_2 , in which instance x is 3 or less. The preferred aromatic or aliphatic radicals (which if sufficiently organic may have inorganic character, e.g., a second $-\text{AO}_x\text{M}$ structure such as in the sodium salt of sulfonated diphenyl oxide) are the linear alkyls and linear alkyl-aryls. Linear alkylbenzene sulfonates are a particularly preferred class of anionic surfactants which appear to provide unexpected activity against both gram positive microorganisms (e.g., *S. aureus*) and also gram negative microorganisms (e.g., *Pseudomonas aeruginosa*) in the indicated pH ranges. In the preferred anionic surfactants, R is an alkyl-aryl radical preferably of the structure (II):



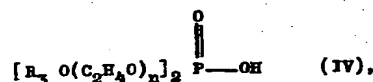
A is sulfur, x is 3 and m is usually a sodium ion.

With respect to the linear alkyl chain of the LAS (i.e., the value of "n" above), it should not be so long as to create incompatibility with water yet not so short so as to reduce antimicrobial action. Therefore, the alkyl chains should preferably be 9 to 18 carbon atoms in length. All sulfonates are not equally effective, the most preferred linear alkyl benzene sulfonic acid salt for use in connection with compositions of the present invention being sodium dodecylbenzenesulfonate. As is known in the art the C_{12} benzene sulfonates and the corresponding sulfonic acid are commercially available as mixtures with the C_{14} and C_{16} homologues and sometimes other homologues as well. The degree of purity of the C_{12} species does not appear to be important in the context of this invention, and commercially available forms of the sulfonic acid and its salts are fairly useful, without further purification. Other potentially useful sulfur-based anionic surfactants include sulfonated oleic acid alkylsulfosuccinates, and sodium-N-methyl-N-tall oil taurate.

Although not preferred, the present invention contemplates the use of phosphorus-based anionic surfactants, for example, mono- and disphosphate esters of the formulae:



and



used as a teat dip, although spraying or swabbing into the teats might be expected to have somewhat similar bactericidal effects if the contact time is about the same. Preferably, the teats of the animal are dipped in a reservoir or receptacle containing a thickened aqueous teat dip of the present invention with the excess being then allowed to drip freely when the source is removed. The high viscosity of the teat dip (especially when an optional thixotrope such as sodium carboxy - methyl - cellulose is

added) ensures a contact time greater than a second, e.g., 15 seconds to 15 minutes.

Examples 1-4

In accordance with the present invention, four antimicrobial formulations (Examples 1 to 4) were made up to different final pH's. These examples had essentially the same level of LAS, emollient, water and thixotrope.

The formulae of Examples 1-4 are set forth below in percentages by weight:

Number	Ingredient	Ex 1	Ex 2	Ex 3	Ex 4
1	linear alkyl benzene sulfonate ^a	2.00	2.00	2.00	2.00
2	sodium carboxymethyl-cellulose	1.50	1.50	1.50	1.50
3	glycerine ^b	8.00	8.00	8.00	8.00
4	citric acid ^c	0.400	0.400	0.400	0.400
5	NaOH ^d	0.062	0.292	0.513	0.668
6	color (F, D and C No. 1)	0.014	0.014	0.014	0.014
7	Water	to 100%	to 100%	to 100%	to 100%
	Final pH	2.00	3.05	4.00	5.00

Notes

- sodium dodecylbenzene sulfonate
- USP 86%
- aqueous 50% by weight aqueous solution
- 50% by weight aqueous solution

The samples were prepared by first dispersing the carboxymethyl cellulose in the water with vigorous stirring and subsequently adding (in the following order) components 1, 3, 4, 5 and 6 while avoiding excess foam formation.

Each of the Ex 1-4 compositions was evaluated for its microbiological activity against *Staphylococcus aureus*, *E. coli*, *Klebsiella pneumoniae*, *Pseudomonas aeruginosa*. This evaluation proce-

dure was generally according to the Association of Analytical Chemists' (AOAC) Methods of Analysis (12th Edition 1975), Germicidal and Detergent Sanitizer Test, Official Action. In this method, ninety-nine milliliters of the composition to be tested were inoculated (by means of an 1 ml pipette) with a liquid culture suspension of the test organism, the initial inoculum per ml of the culture having been previously determined. After 30 seconds, a second 1 ml aliquot of the inoculated test material was removed (by pipette), and neutralized (to "quench" the composition's killing action); then, a plate count was taken to determine the number of surviving organisms.

The results are summarized in Table I, as follows:

Table 1.

AOAC GERMICIDAL & DETERGENT SANTIZER TEST
NUMBER OF SURVIVING
ORGANISMS/EXPOSURE TIME

FORMULATION	TEST ORGANISM	30 sec.	1 min.	5 min.	15 min.
pH 2	<i>Staph a.</i>	0	0	0	0
	<i>E. coli</i>	0	0	0	0
	<i>Klebsiella p.</i>	0	0	0	0
	<i>Ps. a</i>	0	0	0	0
pH 3	<i>Staph a.</i>	0	0	0	0
	<i>E. coli</i>	0	0	0	0
	<i>Klebsiella p.</i>	0	0	0	0
	<i>Ps. a</i>	0	0	0	0
pH 4	<i>Staph a.</i>	0	0	0	0
	<i>E. coli</i>	$>10^7$	$>10^7$	$>10^6$	1×10^6
	<i>Klebsiella p.</i>	$>10^7$	$>10^7$	$>10^6$	$>10^6$
	<i>Ps. a</i>	7×10^4	1×10^4	0	0
pH 5	<i>Staph a.</i>	4×10^4	0	0	0
	<i>E. coli</i>	$>10^7$	$>10^7$	$>10^7$	$>10^7$
	<i>Klebsiella p.</i>	$>10^7$	$>10^7$	$>10^7$	$>10^7$
	<i>Ps. a</i>	$>10^7$	$>10^7$	$>10^7$	$>10^7$

Initial inoculum, cells 1 ml of test product

<i>Staphylococcus aureus</i>	1.3×10^8
<i>E. coli</i>	9.6×10^8
<i>Klebsiella pneumoniae</i>	2.0×10^8
<i>Pseudomonas aeruginosa</i>	5.0×10^8

Table I clearly indicates the increased activity of the compositions of the present invention against both gram positive and gram negative organisms as pH is dropped.

Example 5

According to the procedure of Example 1, an antimicrobial composition of the following formula was prepared.

<i>Ingredient</i>	<i>% by weight</i>
sodium dodecylbenzene sulfonate ^a	2.00
sodium carboxymethyl-cellulose	1.50
glycerine ^b	12.00
citric acid ^c	0.80
NaOH ^d	0.30
color (F, D and C, No 1)	0.0054
water	to 100%
measured final pH	3.0

Notes:

- a) sodium dodecylbenzene sulfonate
- b) USP 96%
- c) aqueous 50% by weight aqueous solution
- d) 50% by weight aqueous solution

Example 6

The composition of Example 5 (i.e., a pH = 3 composition) was tested for its microbiocidal activity against the gram positive and gram negative organisms indicated in Table II. The composition was tested generally according to the AOAC method discussed in Examples 1-4. As indicated in Table II, the composition of Example 5 killed essentially all of the listed organisms, i.e., the tested composition gave an 100% reduction in the number of test organisms in less than 30 seconds.

Table II

TEST ORGANISM	Initial inoculum per ml of product	Exposure period	No. of surviving organisms	% Reduction
<i>Staphylococcus aureus</i>	2×10^8	30 sec.	0	100
<i>Streptococcus agalactiae</i>	6×10^4	30 sec.	0	100
<i>Streptococcus dysgalactiae</i>	1×10^7	30 sec.	0	100
<i>Streptococcus uberis</i>	9×10^4	30 sec.	0	100
<i>Escherichia coli</i>	8.7×10^7	30 sec.	0	100
<i>Enterobacter aerogenes</i>	8.5×10^7	30 sec.	0	100
<i>Klebsiella pneumoniae</i>	2×10^7	30 sec.	0	100
<i>Pseudomonas aeruginosa</i>	6×10^7	30 sec.	0	100

Example 7

The composition of Example 5 was tested for its antimicrobial activity under conditions of an organic load. In this test, the method of Example 6 was employed with the exception that 10% by volume whole milk was mixed with the Example 5 composition. Normally, such an organic load would be expected to reduce the antimicrobial activity of the composition against a given organism in the 30 second time exposure period. No such reduction in activity was found, the addition of the milk organic load producing essentially no change from the results shown in Table II (above).

Example 8

The composition prepared in Example 5 was applied to abraded and intact areas of the shaved backs of live test rabbits. The material was kept in contact with the rabbits' skin for a period of 24 hours and then wiped (not washed) without further irritating the skin. In accordance with the Federal Hazardous Substances Act (FHSA) and associated regulations, the Example 5 material was *not* found to be primary skin irritant. Further studies also indicated the composition was not a primary eye irritant as defined by FHSA.

CLAIMS

1. An antibacterial composition comprising:
 - a) an anionic surfactant of the formula (I):

RAO_xM^+ (I),
wherein R is an organic radical, A is sulfur or phosphorus, x is 3 or 4, and M^+ is a topically acceptable cation;

b) an aqueous diluent;

c) a pH-modifying and maintaining substance in an amount sufficient to adjust the pH of the composition to a value in the range of 2.0 to 5.0, inclusive.

2. A composition according to claim 1, wherein R is a monovalent alkyl-aryl radical and A is sulfur.

3. A composition according to claim 1, wherein R is a linear alkyl-aryl radical and A is sulfur.

4. A composition according to claim 1, wherein R

is a linear alkylbenzene radical and A is sulfur.

5. A composition according to claim 1, wherein the anionic surfactant is sodium dodecylbenzene sulfonate.

6. A composition according to claim 1, wherein the pH-maintaining substance is a buffer.

7. A composition according to claim 6, wherein the buffer maintains the pH of the composition in the range of 2.1 to 4.0, inclusive.

8. A composition according to claim 6, wherein the buffer maintains the pH of the composition in the range of 2.5 to 3.5, inclusive.

9. An antibacterial composition comprising:

a) 0.5% to 5% by weight sodium dodecylbenzene sulfonate;

b) 0.5% to 5% by weight sodium carboxymethyl-cellulose;

c) 5 to 25% by weight glycerin;

d) 0.5 to 10% by weight citrate buffer;

e) 0.2 to 2% by weight 50% aqueous NaOH; and

f) 50 to 99% by weight water.

10. A composition according to claim 1 or 9, substantially as herein described with reference to any one of the specific examples.

11. A composition according to any of claims 1 to 10, for use in the treatment or control of mastitis in animals.

12. A method of killing mastitis-causing organisms such as *Pseudomonas aeruginosa*, *Escherichia coli*, *Staphylococcus aureus* or *Klebsiella pneumoniae* on an animal's teats, comprising the step of treating the teats of the animals with an aqueous medium comprising:

a) an anionic surfactant of the formula (I):

RAO_xM^+ (I),

wherein R is essentially an organic radical, A is sulfur or phosphorus, x is 3 or 4, and M^+ is a topically acceptable cation; and

b) a pH modifying or maintaining substance in an

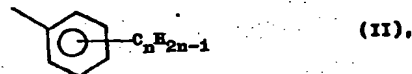
amount sufficient to adjust the pH of the composition to a value in the range of 2.0 to 5.0, inclusive.

13. A method according to claim 12, wherein said treatment step comprises the step of dipping the teats in a reservoir of said aqueous medium.
14. A method according to claim 12, wherein the R of the anionic surfactant is an alkyl-aryl radical.
15. A method according to claim 12, wherein the R of the anionic surfactant is a linear alkyl-aryl radical.
16. A method according to claim 12, wherein the R of the anionic surfactant is a linear alkylbenzene radical.
17. A method according to claim 12, wherein the A of the anionic surfactant is sulfur.
18. A method in accordance with claim 17, wherein x is 3.
19. A method in accordance with claim 17, wherein R is a linear alkylbenzene radical.
20. A method in accordance with claim 19, wherein the anionic surfactant is sodium linear alkylbenzene sulfonate.
21. A method in accordance with claim 20, wherein the anionic surfactant is sodium dodecylbenzene sulfonate.
22. A method according to claim 12, wherein the anionic surfactant is linear alkylbenzene sulfonate.
23. A method according to claim 12, wherein the anionic surfactant is sodium dodecylbenzene sulfonate.
24. A method according to claim 12, wherein the pH modifying substance modifies the pH to a value in the range of from 2.1 to 4.0, inclusive.
25. A method according to claim 12, wherein the pH modifying substance modifies the pH of the composition in the range of 2.5 to 3.5, inclusive.
26. A method according to claim 12, in which the pH modifying substance is a buffer.
27. A method according to claim 26, in which the buffer is a mixture of citric acid and sodium citrate.
28. A method according to claim 12, which further comprises a thixotrope.
29. A method according to claim 28, wherein the thixotrope is sodium carboxymethyl cellulose.
30. A method of killing organisms such as *Pseudomonas aeruginosa*, *Escherichia coli*, *Staphylococcus aureus* or *Klebsiella pneumoniae* on an animal's teats, comprising the step of dipping the teats of the animal in a reservoir containing an aqueous medium comprising:

a) an anionic surfactant of the formula (I):



- 55 wherein R is an organic radical, x is 3 or 4, and M^+ is a topically acceptable cation; and
- b) a pH-modifying or maintaining substance in an amount sufficient to adjust the pH of the composition to a value in the range of 2.0 to 5.0 inclusive.
31. A method according to claim 30, wherein R is a monovalent, alkyl-aryl radical.
32. A method according to claim 31, wherein R is an alkyl-benzene radical.
33. A method according to claim 30, wherein R is of the structure (II):



- n having a value of from 9 to 18.
34. A method according to claim 33, wherein the $\text{C}_n\text{H}_{2n-1}$ structure is linear.
35. A method according to claim 33, wherein the anionic surfactant is sodium dodecylbenzene sulfonate.
36. A method according to claim 30, wherein the pH-maintaining substance is a buffer.
37. A method according to claim 36, wherein the buffer modifies the composition to a pH in the range of 2.1 to 4.0, inclusive.
38. A method according to claim 30, wherein the buffer maintains the pH of the medium in the range of 2.5 to 3.5, inclusive.
39. A method according to claim 30, wherein the mastitis-causing organisms are killed in less than 5 minutes.
40. A method according to claim 30, wherein the mastitis-causing organisms are killed in less than 30 seconds.
41. A method of controlling mastitis comprising the step of treating the teats of an animal with the composition of any of claims 1 to 10.
42. A method according to claim 12 or 30, substantially as herein described with reference to any one of the specific examples.

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